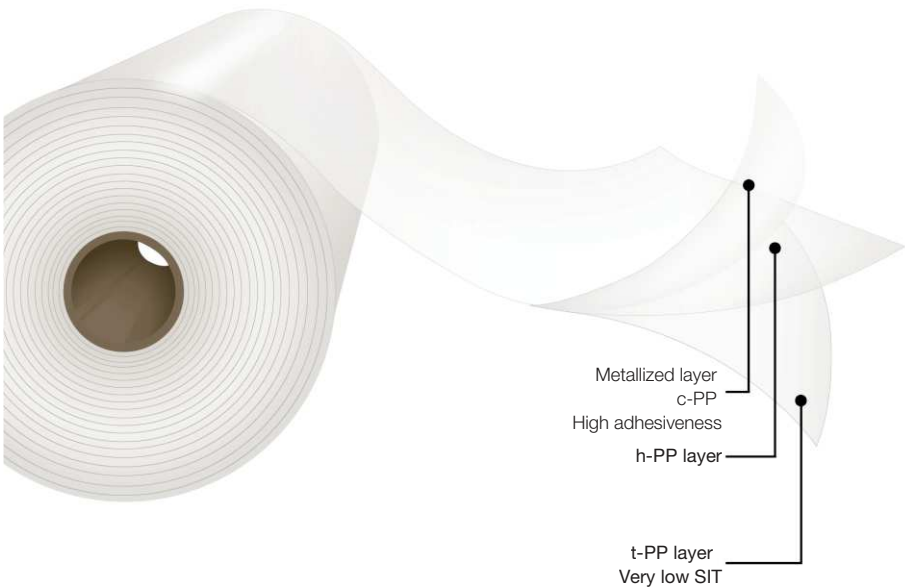


Metallized BOPP Film

OPP MetalFilm +



Very high barrier, one side heat sealable with very low SIT

Description

Film with one side metallized by a controlled vacuum deposition of high purity aluminum. It is formulated with non-migratory additives for stable slip properties and outstanding metal adhesion. The untreated face offers a very low heat initiation temperature and a very broad heat seal range with high hot-tack properties. The metallized side is located on the outside face of the reel.

Main Characteristics

- One metallized side for very high barrier to UV light, gases and a variety of odors.
- Stable slip level.
- Very broad heat seal range with high hot-tack for excellent seal integrity in high speed packaging.
- Excellent flatness and dimensional stability.

Applications

This product is typically used as the internal web in laminations for products which require excellent light protection and very high moisture and / or oxygen barrier. In order to meet FDA and UE guidelines for food contact, the metal surface should be located in either the outer surface or embedded within the laminated structure. This film is specifically designed for high speed packaging applications where very consistent slip level is required. Its high hot-tack ensures hermetic seals in a broad range of packaging conditions and in packaging speeds exceeding 50 m/min.

* Important Considerations

- It is recommended to store this material at conditions not exceeding 30°C, under shade and with a relative humidity of 60%. To protect against humidity and avoid film blocking, rolls should stay covered with the plastic overwrap when not in use.
- The information in this data sheet is based on tests carried out in our laboratories and it is intended to be used for reference only, and does not constitute a specification; therefore, should not be construed as a guarantee of performance. It is the responsibility of the user to carry out the necessary tests to guarantee its use for the intended applications.
- This product complies with FDA and EU regulations. For more detailed information about our technical and regulatory documents, please visit our website: <https://www.obengroup.com/en/documents>

Standard Dimensions *

*This product has lot size and width restrictions. Please consult your sales representative.

Film Code	Thickness (mils)	Yield (in ² /lb)	Width (in)	Core Size	22 1/2" Φ Outside Diam.		30" Φ Outside Diam.		Treatment
					Length (ft)	Weight (lb/in)	Length (ft)	Weight (lb/in)	
NL 15	0.59	51,900	400 to 2,000	3" & 6"	49,600	11.43	91,300	21.1	Metallized outside
NL 17	0.69	44,500			42,400		78,500		
NL 20	0.79	38,900			37,100		68,600		
NL 25	0.98	31,100			29,900		54,800		
NL 30	1.18	26,000			25,000		45,700		

Typical Values of Physical Properties **

**Information and data presented in this data sheet is intended to be used as general guidelines. Physical properties specifications are available upon request.

Property	Unit	Testing Method	Thickness in Mils				
			0.59	0.69	0.79	0.98	1.18
Optical Density	-	AIMCAL TP 101-78	2.6				
Coefficient of Friction - Kinetic	N/N	ASTM D1894	0.3				
Tensile Strength	DM	ASTM D882	18,200				
	DT		34,100				
Elongation at Break	DM		180				
	DT		50				
Secant Modulus 2%	DM		246,600				
	DT	435,200					
Heat Seal Initiation Temperature	N/N	ASTM F2029	194				
Seal Strength (266°F, 40 psi, 1s)		ASTM F88	400	500	600		
Hot Tack Range > 2N/25mm		ASTM F1921	[210-300]				
Water Vapor Transmission Rate (100.4 °F, 90 % R.H.)	-	ASTM F1249	0.013				
Oxygen Transmission Rate (73.4 °F, 0 % R.H.)		ASTM D3985	2.6				

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